

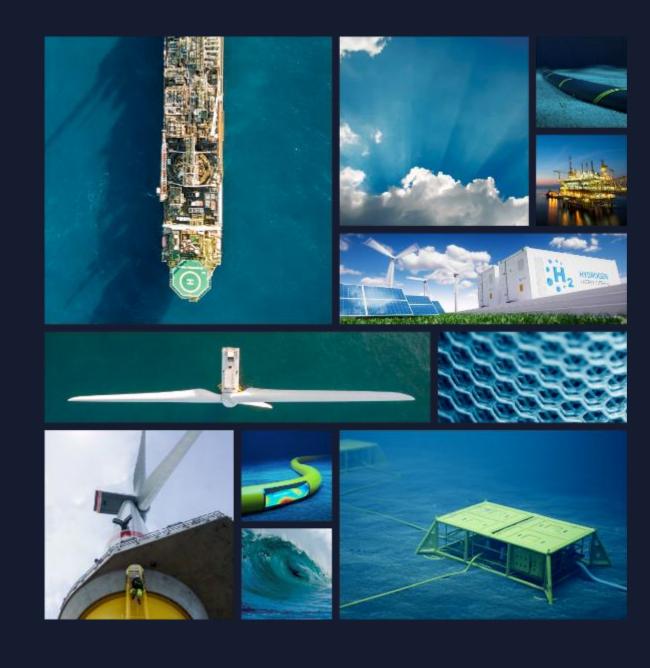
Introduction to Virtual Metering

OGA Technology Leadership Board

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Combining Xodus Group's engineering <u>domain expertise</u> with <u>digital</u> <u>capabilities</u> to extract <u>maximum value</u> from your data.

- Integrated & multi-discipline
- Innovative solutions to modernise and optimise operations support
- Contextualise and visualise data, throughout the organisation
- Extensive experience
- Proven track record
- "Cradle to grave" capabilities

Domain Expertise

- Process
- Environmental
- Emissions Mgmt.
- Flow Assurance
- Operations
- Advisory

Virtual Metering

Data Science

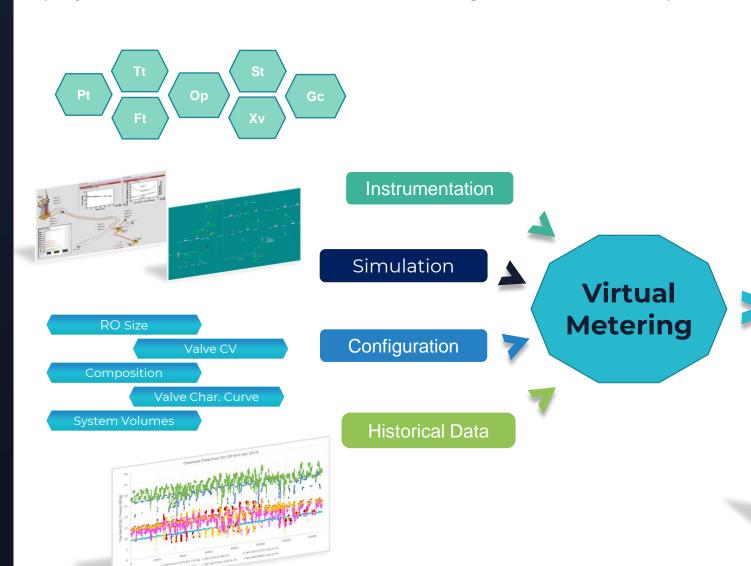
- Hybrid machine learning:
 - 1st principles physics, and
 - Data science
- Data integration
- Visualisation

Digital Solutions:

- > XAMIN
- > Technology agnostic
- Simulation:
- Steady state & dynamic
- Digital twins
- Dashboarding

Virtual Metering: <u>leveraging existing data to derive measurements</u> which are not monitored by

physical sensors or where an existing meter fails to operate reliably.







- Virtual metering typically uses one, or a <u>combination of methods</u>:
 - First principles engineering calculations,
 - Data regression and correlation based on historical operating data,
 - Simulation based, either standalone or supported by historical operating data.
- "Hybrid" approach: guided but not limited to existing historical performance and is constrained by 1st principles physics
- Can be applied to <u>any system</u> where sufficient data is available to develop and drive the meter
- Xodus have developed a virtual flare meter for a major UK operator which was <u>accepted by BEIS</u> as a suitable replacement to the existing, faulty flare meter
- Vital to understand, monitor, optimise and report <u>accurate emissions data</u>



Flare and Vent Systems:

- Purge & pilot flows,
- Emergency blowdowns,
- Maintenance depressurisation,
- Pressure control to flare,
- Tank vapour outflow.



Fuel Gas Users:

- Individual turbines,
- Glycol regeneration,
- Seawater deaeration,
- Blanket gas,
- Fired heaters.



Other Applications:

- Flare tip combustion efficiency,
- Turbine performance emissions,
- Well flows,
- Export system flows,
- LCV outflow calculation.

Economically Efficient

does not require plant shutdown for installation or regular offshore trips. It is a feasible and economical alternative to physical instrumentation.



Integrated Data Management

early identification of potential issues, bad actors or low / high flowrates, in addition to instrument calibration and maintenance requirements

Bespoke

Customisable to meet your specific facility needs and is not tied in to specific software or providers



Virtual Metering



Removes Legacy Issues

which can result in costly fines, increased person hours and potential reputational damage from mismeasurement filing

Improved Visibility

Dashboards give instantaneous and cumulative values which helps to drive accountability for making changes





Simplified Verification

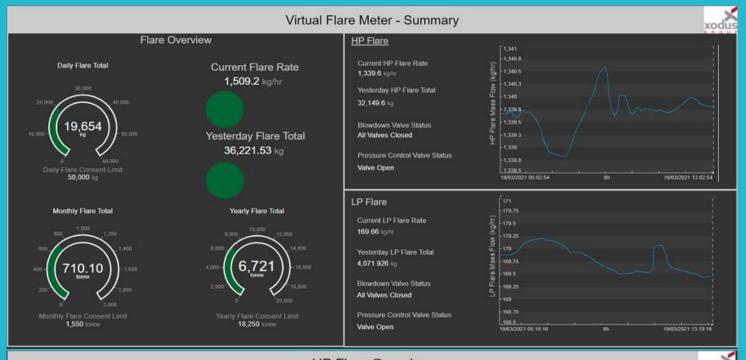
Auditable (internal or external) and consistent basis, removing the uncertainty and inefficiency of manual calculations

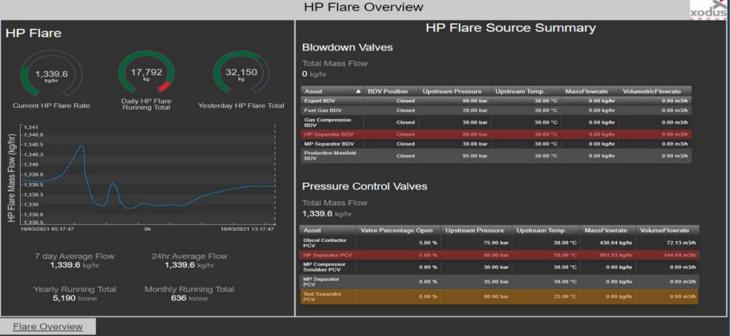
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Case Study – Std. Calculation Basis

<u>Problem:</u> Asset had significant issues with their HP flare metering; at times of high flaring flowrate it would cut out or breakdown completely.

Solution: Xodus developed and deployed a virtual meter which continuously monitored and recorded the flaring from the HP flare. This resulted in increased visibility of the real-time flare baseload, allowing day to day optimisation, identification of bad actors and leading to a standardised approach and significant reduction in personhours required to calculate and submit mismeasurement reports.



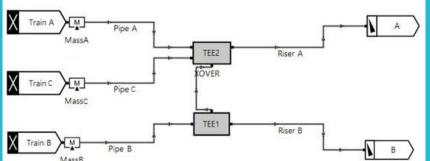


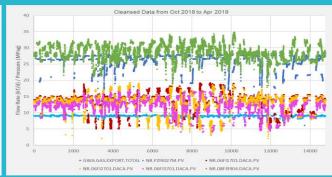


Case Study – Data Regression Basis

<u>Problem:</u> Export flow meter produced erratic readings at normal export rates, particularly during operation where the crossover is open and flow operates on a pressure balance

Solution: Xodus extracted, analysed, cleansed and performed regression on thousands of data points in order to be able to predict system performance. Historical data was combined with thousands of simulations to develop an overall virtual metering solution for gas and condensate flows.





NRA Export Flow Virtual Metering Dashboard

Rates	Actual	Virtual
Total Gas Export	35.2 KT/d	
Total Cond Export	3.2 KT/d	
1TL Gas	28.34 kt/d	27.8 KT/d
1TL Condensate		2.9 KT/d
2TL Gas		7.3 KT/d
2TL Condensate		0.3 KT/d
Cumulative (last 24hrs)	Actual	Virtual
Gas to 1TL	744 KT	725 KT
1TL Gas Bias	0.791	
1TL Condensate Bias	0.910	

