



Using past learnings to drive subsea production and processing improvement initiatives

OGA UKCS Operators Technology Managers
Forum 29.1.19
Roald Sirevaag, subsea chief Engineer

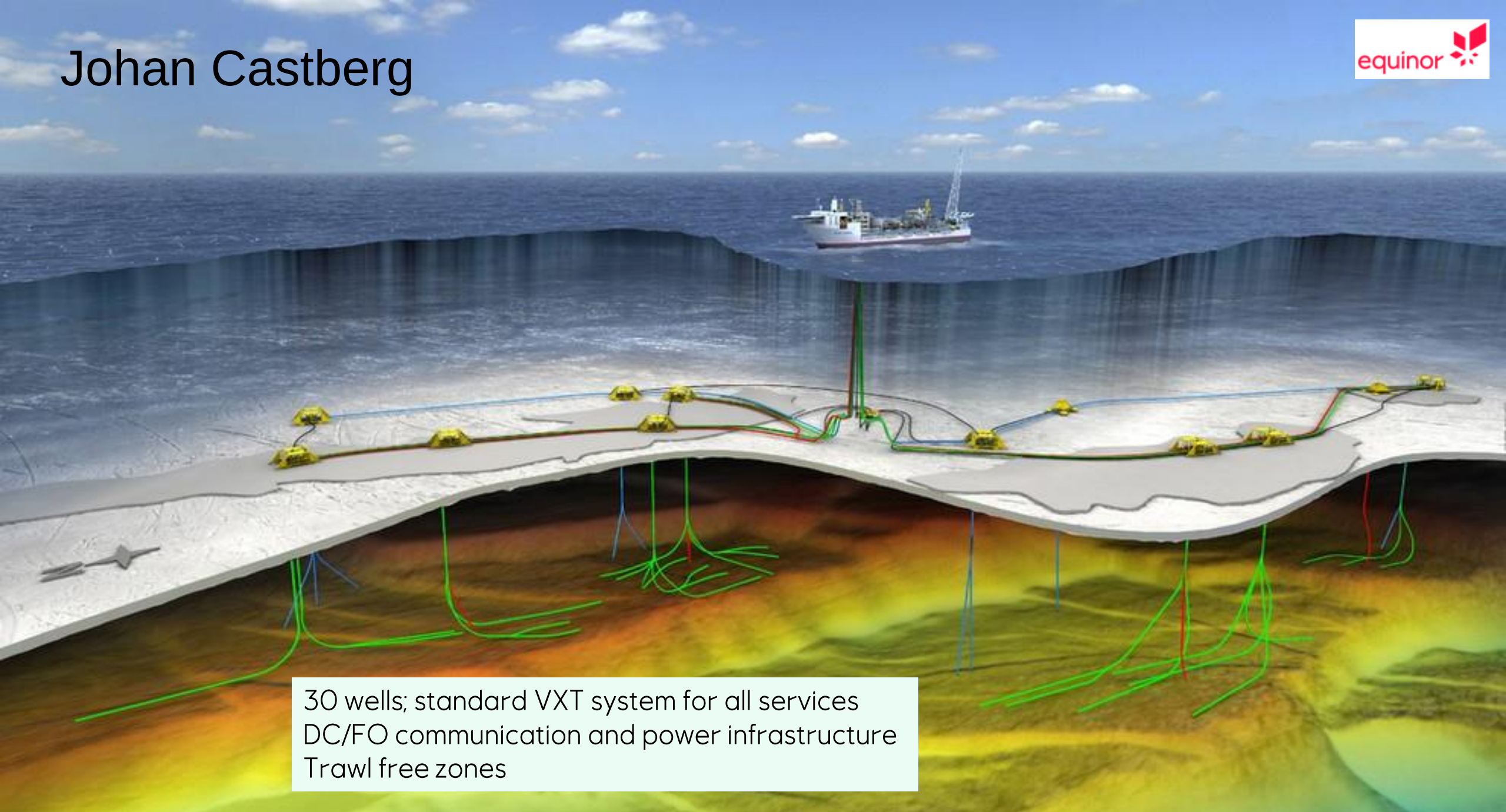
Presentation outline

- Subsea Production Systems
 - Key features of present generation
 - Collaboration
 - Deepwater (1500m, 3000m)
- Subsea Processing Systems
 - Key learnings
 - New building blocks
- Remotely Operated Factories

Presentation outline

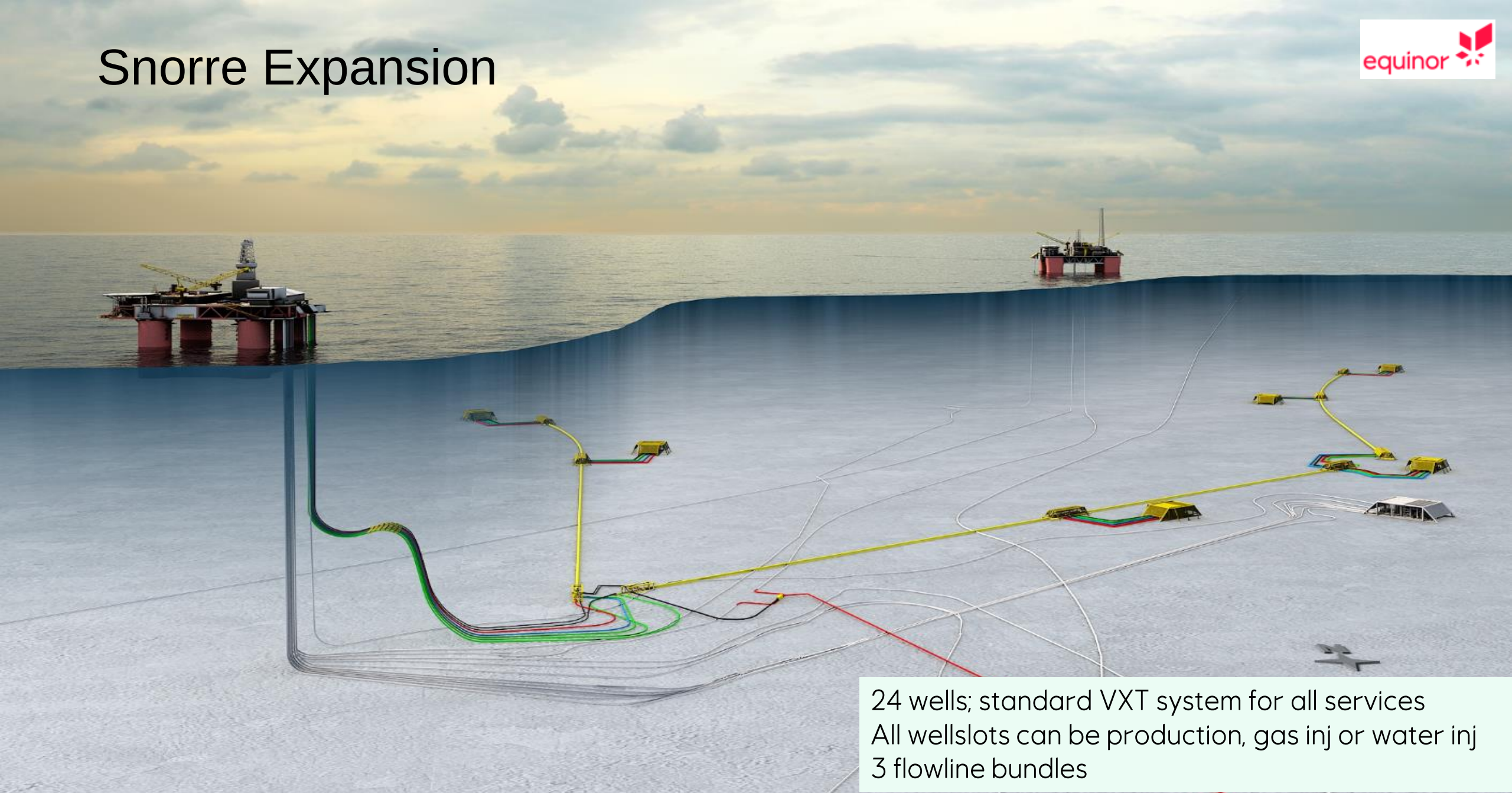
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Johan Castberg



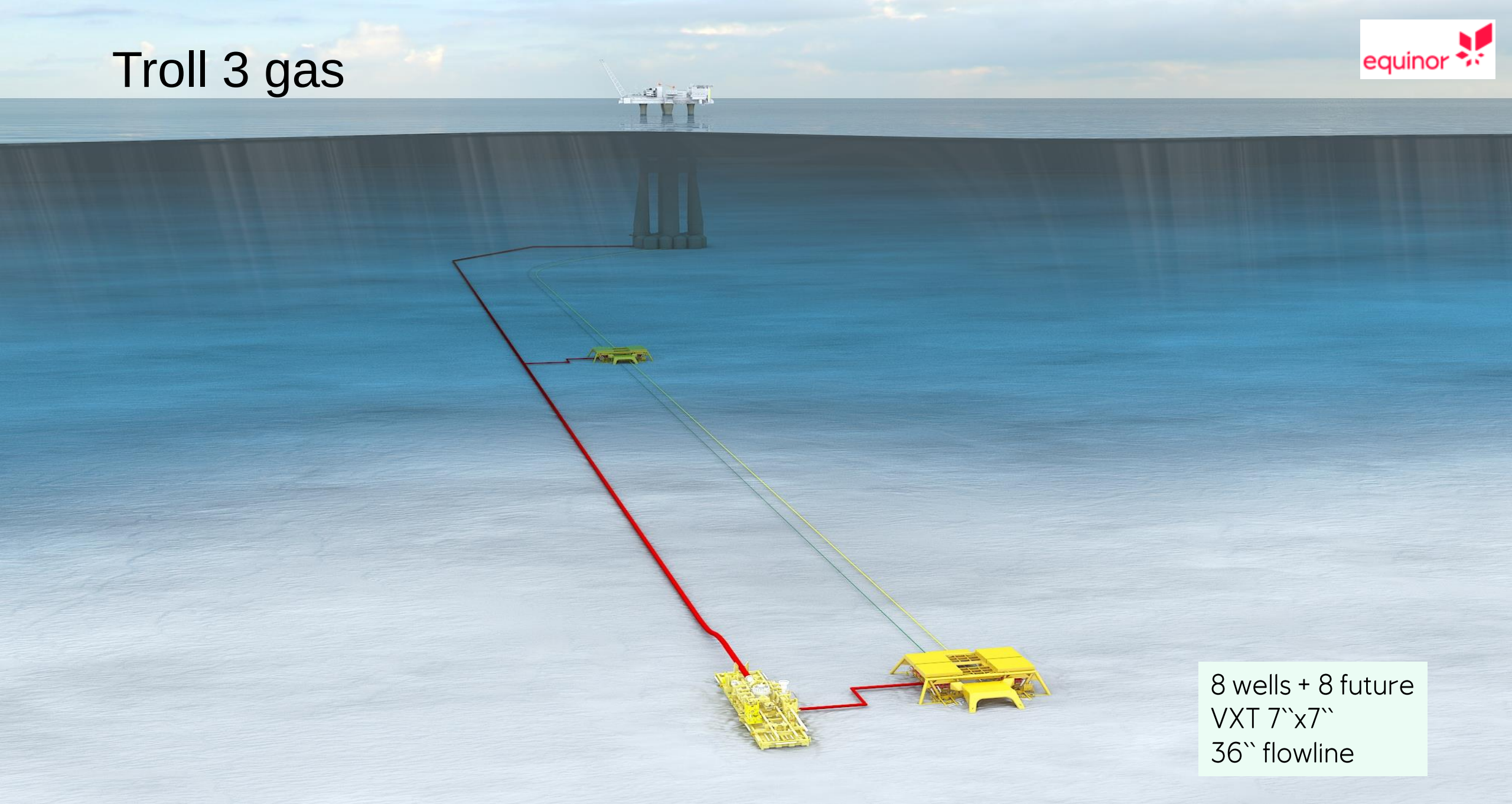
30 wells; standard VXT system for all services
DC/FO communication and power infrastructure
Trawl free zones

Snorre Expansion



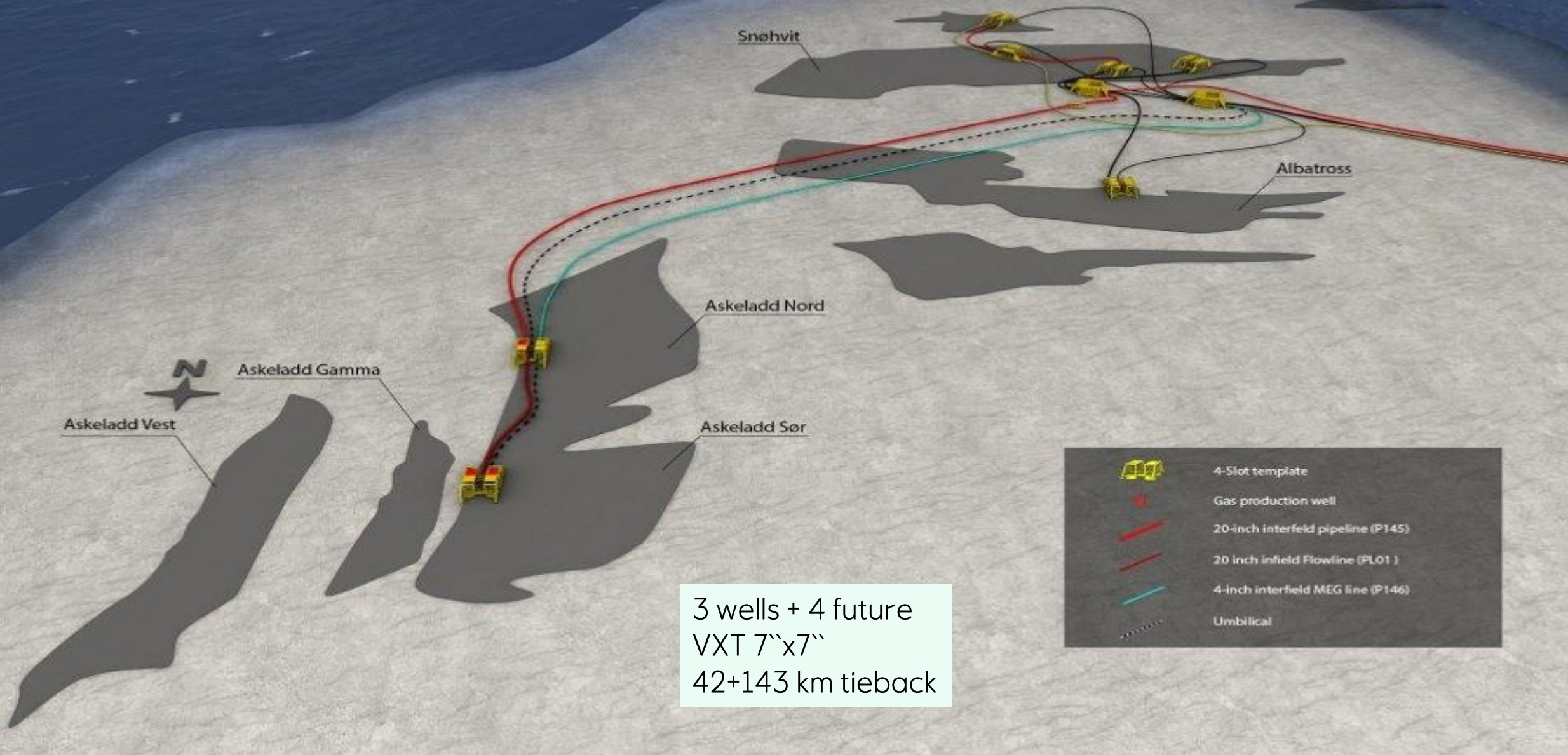
24 wells; standard VXT system for all services
All wellslots can be production, gas inj or water inj
3 flowline bundles

Troll 3 gas



8 wells + 8 future
VXT 7"x7"
36" flowline

Askeladd

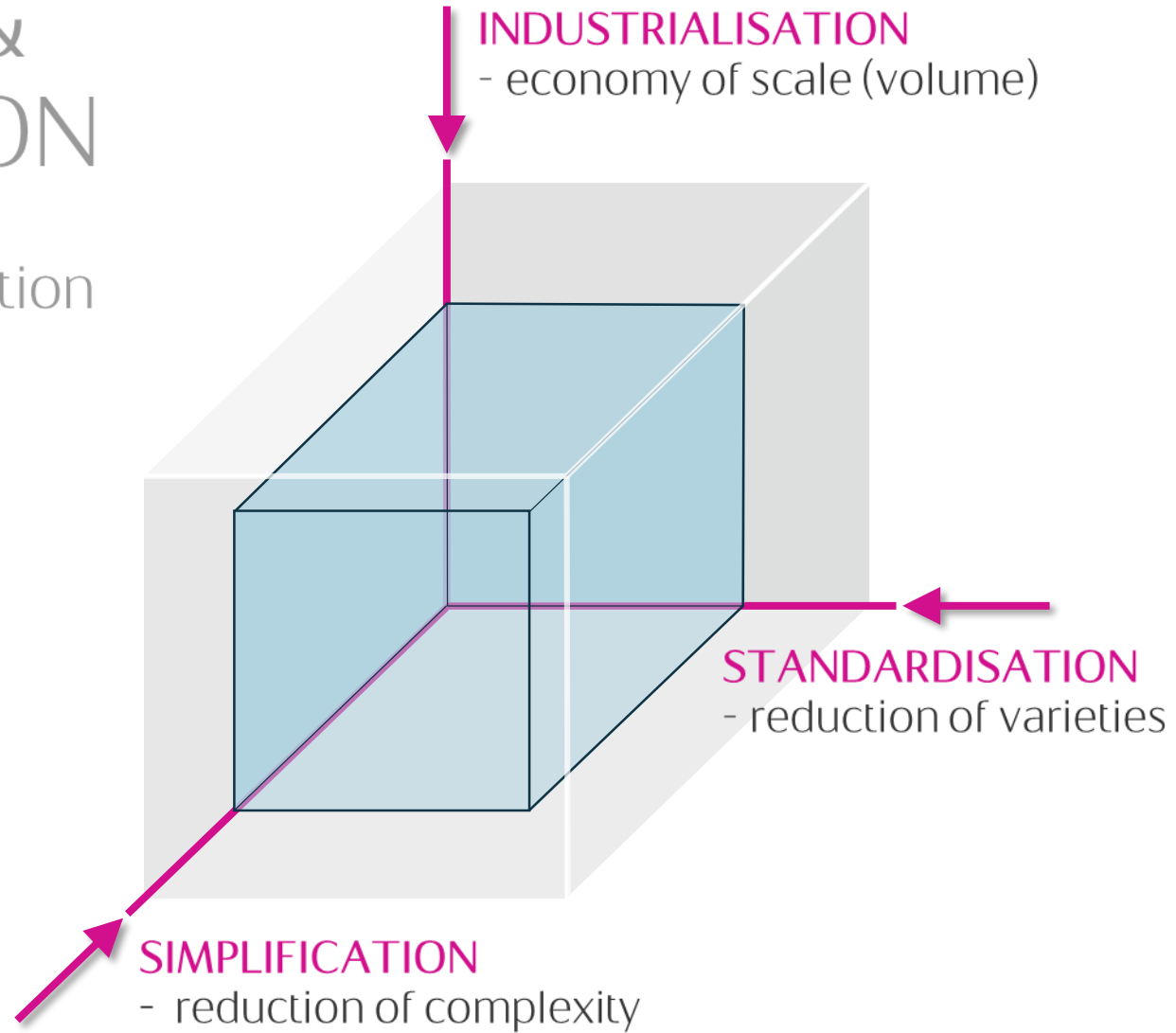


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SIMPLIFICATION & STANDARDISATION

enables effective industrialisation

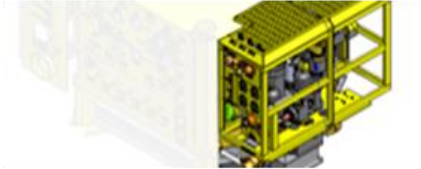


A 20% improvement on each of the S, S and I dimensions have a potential for an overall 50% cost reduction ($0.8 \times 0.8 \times 0.8 = 0.5$)

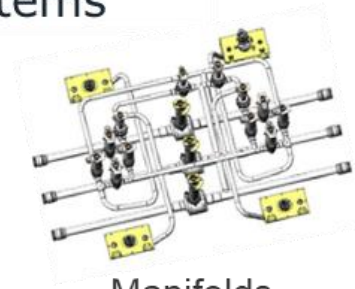
Limit variations of modules and systems



Xmas Trees



Flow Control Modules



Manifolds

Standardised components



Choke



Valves



Composite
Valve blocks



Wellhead
housing



Tubing
hanger

Industrialised processes



JIP
“topic”



JIP forgings
QA & QC
DNVGL-RP-B202



JIP forgings
DNVGL-RP-0034



JIP welding



JIP
documentation
DNVGL-RP-O101

All-electric – Joint Operator Specification

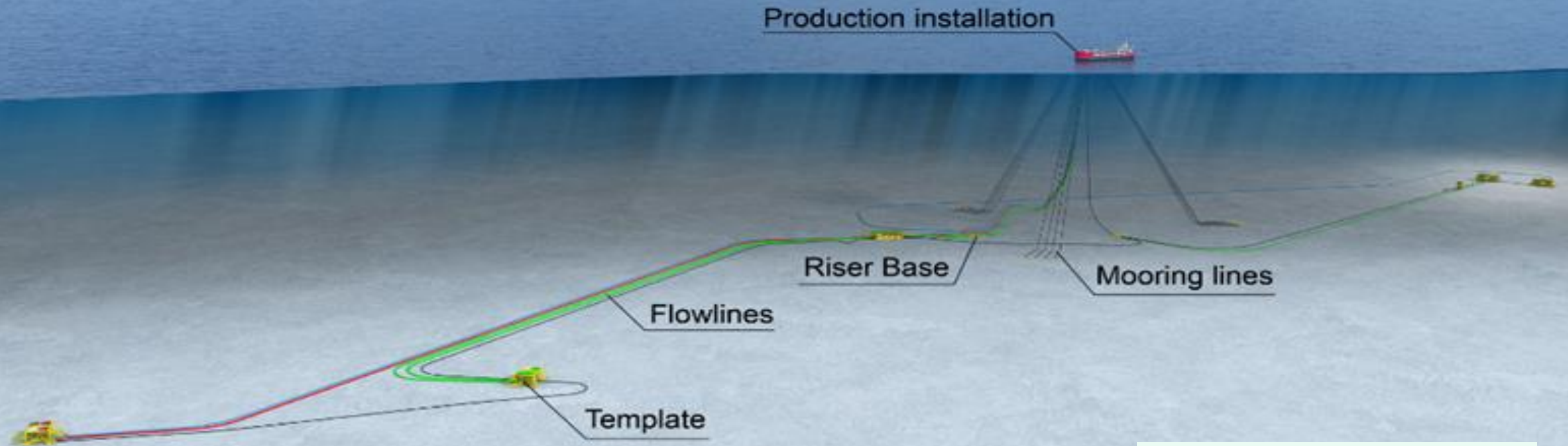
- Initiative kicked-off in Oct 2018
- **Target:**
 - Globally ensure early industry standardization by generation of industry aligned specification for Subsea All-Electric technology
 - API 17F implementation
- Utilizing existing requirements & interfaces as frame
- Status: Review of existing requirements ongoing
- Next step: Definition of technical core topics
 - Consensus that Functional Safety is a core topic



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Bay du Nord, Newfoundland Canada



Disconnectable turret
WD: 1200m
1x8 slot + 2x4 slot templates

Carcara, Brazil



Spread moored
WD: 2200m
Satellite wells

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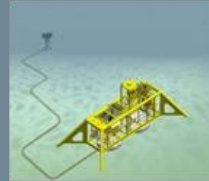
Lufeng: 1997
Subsea pump
5 x 0,4 MW
1 km



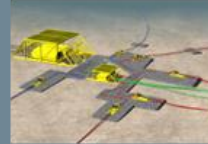
Troll: 2001
Subsea sep.
1 x 1,6 MW
4 km



Tordis: 2007
Subsea sep.
Sand handling
2 x 2,5 MW
12 km



Tyrihans: 2009
Subsea raw
seawater
injection
2 x 2,5 MW
43 km



Åsgard: 2015
Subsea
compression
2x11,5 MW
50 km



Gullfaks: 2015
Subsea
compression
2x5 MW
17 km



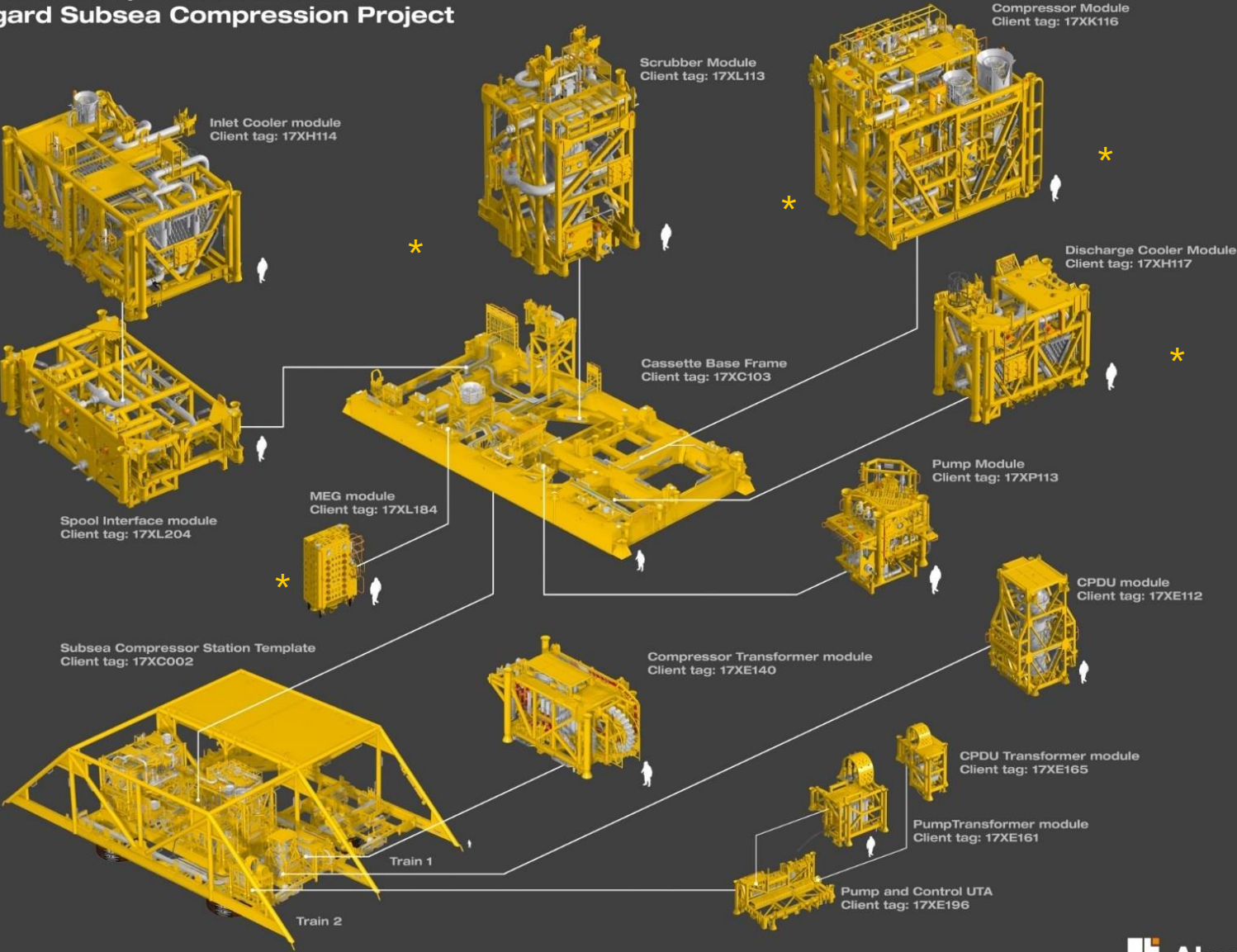
2020 NCS
Subsea boosting
Subsea
compression



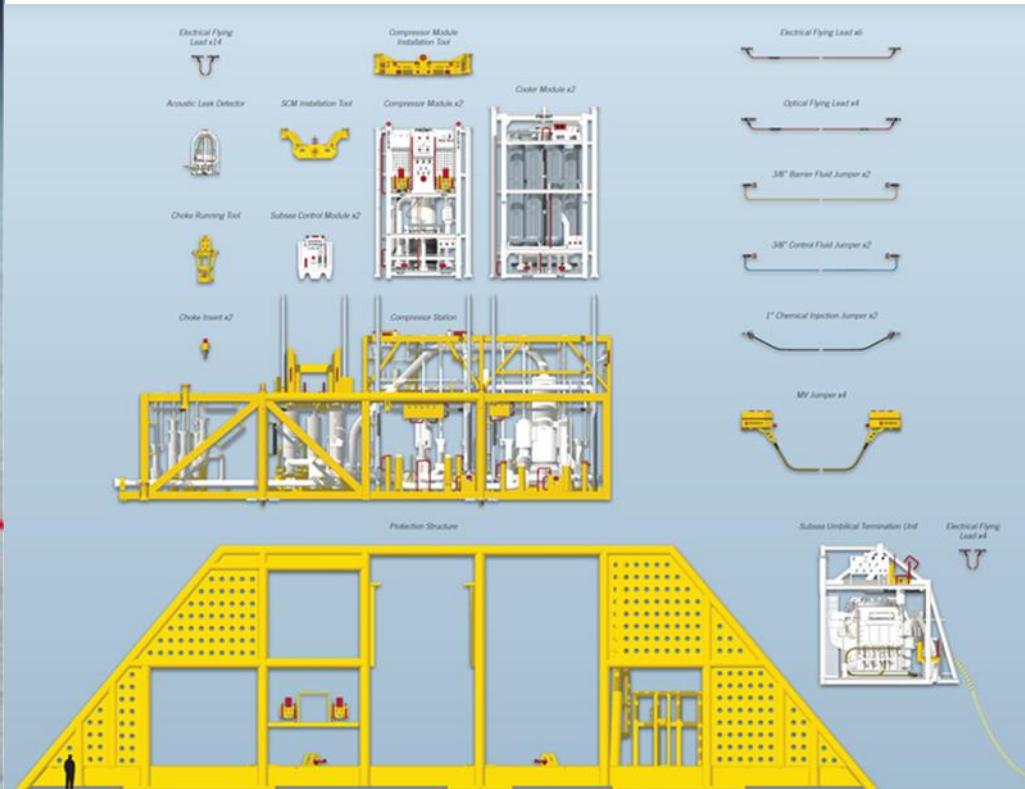
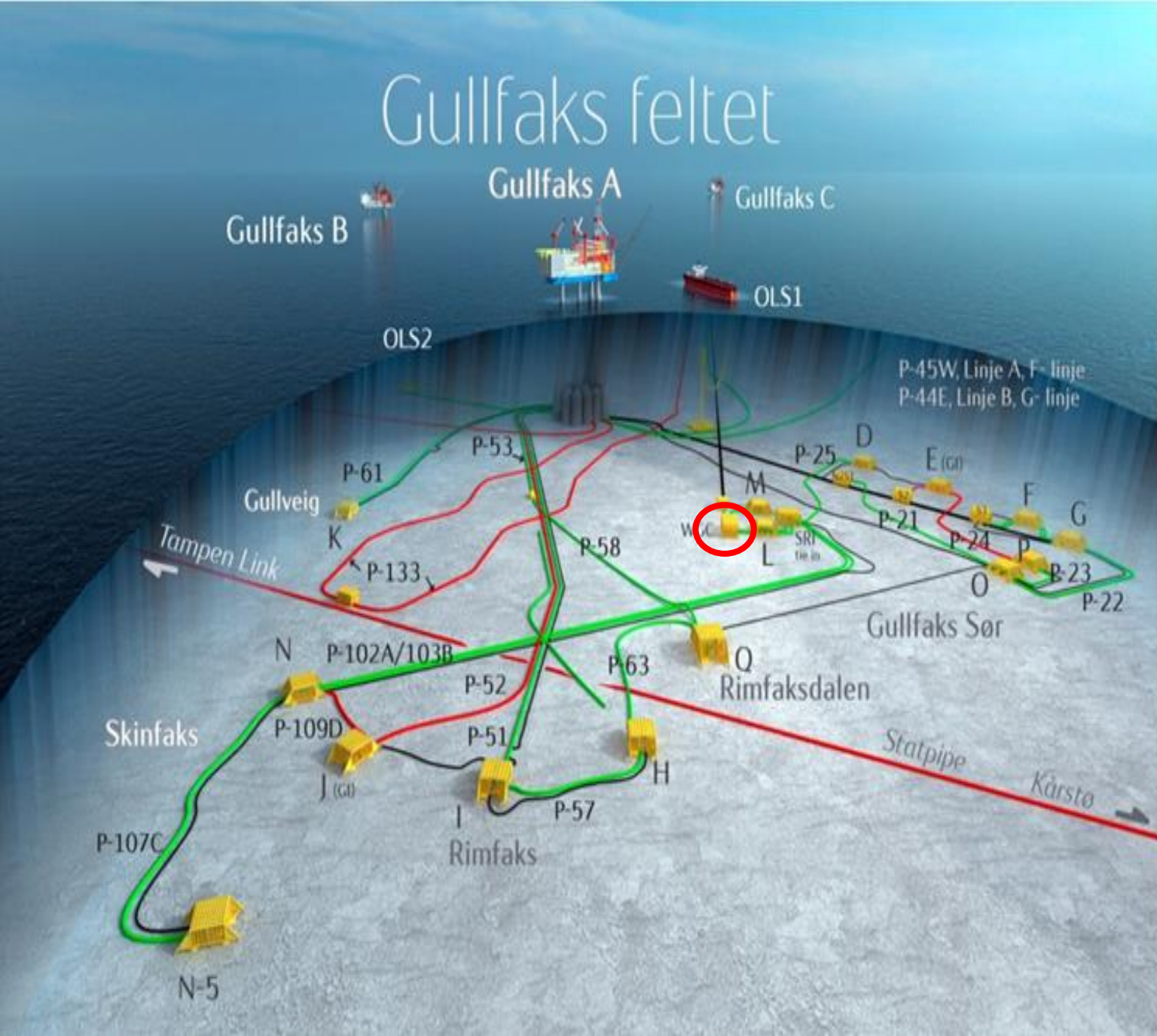
2020+ ?
DPI/DPUSA



Subsea Compression Station Åsgard Subsea Compression Project



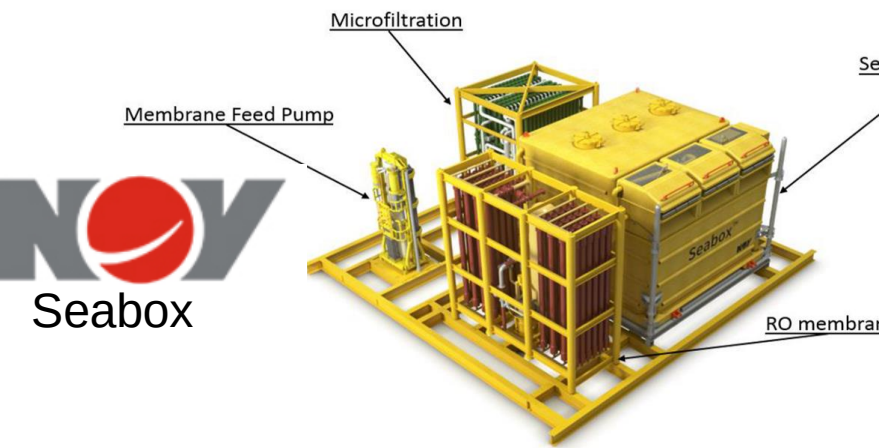
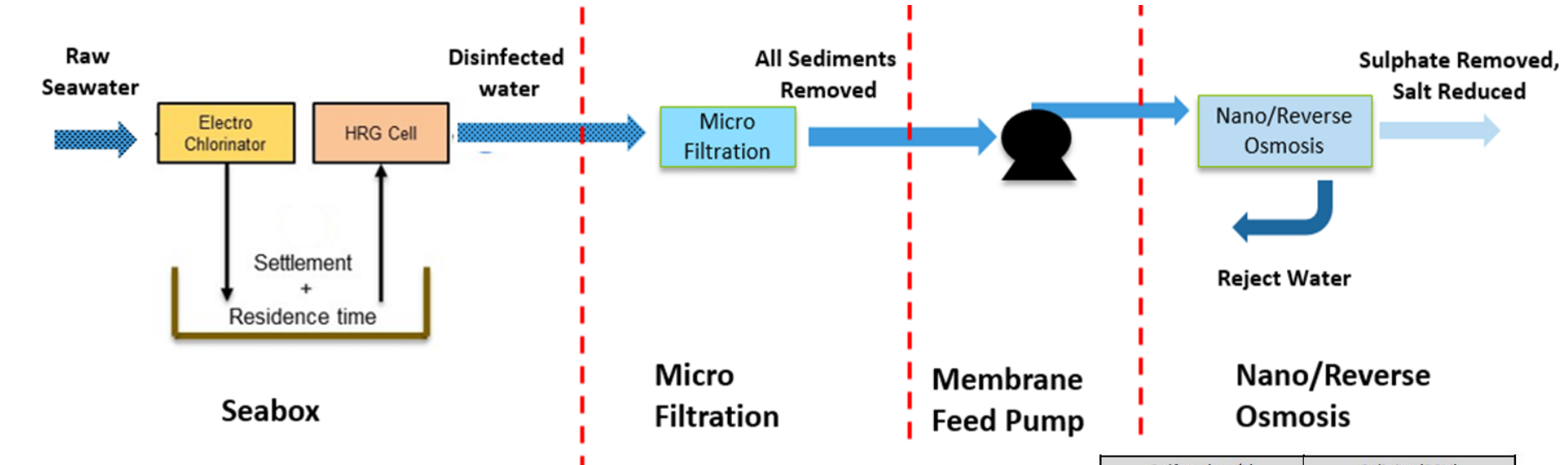
* Installed using the special handling system



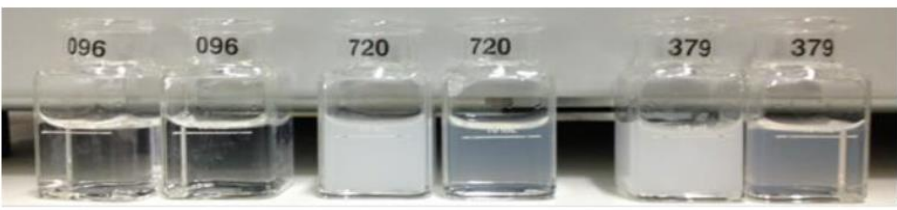
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Subsea seawater treatment and injection



		Sulfate (mg/L)	Salinity (PSU)
Raw	Raw seawater	2000	35
HF	Before RO	2200	35
	After RO	<2	6
SWIT	Before RO	2000	35
	After RO	<2	8



Siemens Subsea Power JIP

- Started 2011
 - Subsea power distribution
 - Switchgear (36 kV)
 - Variable Speed Drive (6 MVA)
 - TRL 4, 2019
- Key Milestones
 - Shallow water test start in 2018



SIT at Dora, Trondheim Norway, November 2018

ABB Subsea Power JIP

- Started in 2013 -> TRL 4, 2019
- Subsea power distribution:
 - 30 years design life, 3000 m water depth
 - Switchgear (36 kV), 2-6 feeders
 - Variable Speed Drives for pumps and compressors
- Long distance power transmission:
 - Subassemblies tested for Low Frequency AC

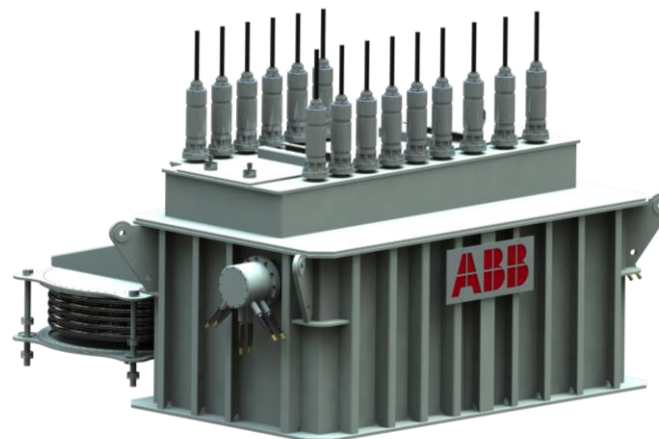


Variable Speed Drive



Paralleling of 2 drives, 18MVA

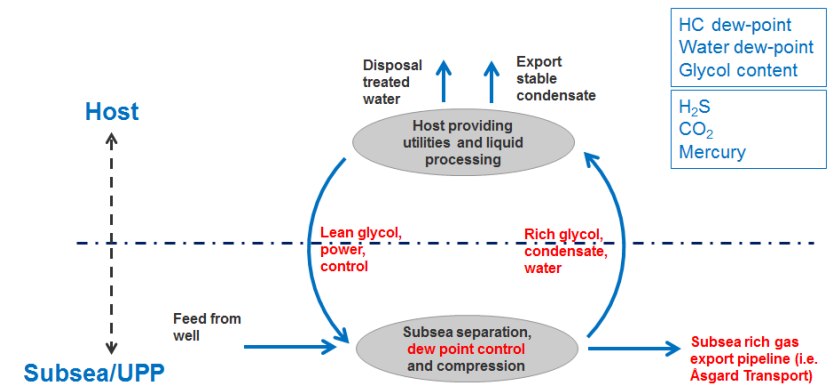
Subsea Switchgear



Shallow water testing



Gas-2-Pipe™ concept



General concept description

- Gas is processed to rich gas quality in a *Subsea Factory* or a *Unmanned Platform*.
- Utilities (power, control and MEG) are imported from a host.
- Gas is compressed and delivered directly to a pipeline.

Business potential

- Enabling technology for tie-back when gas processing host capacity is a constrain
- Reduce capex intensive topside modifications
- Utilizing established infrastructure and host facilities in a flexible way

Technology qualification:

- Qualification of key technology elements is ongoing

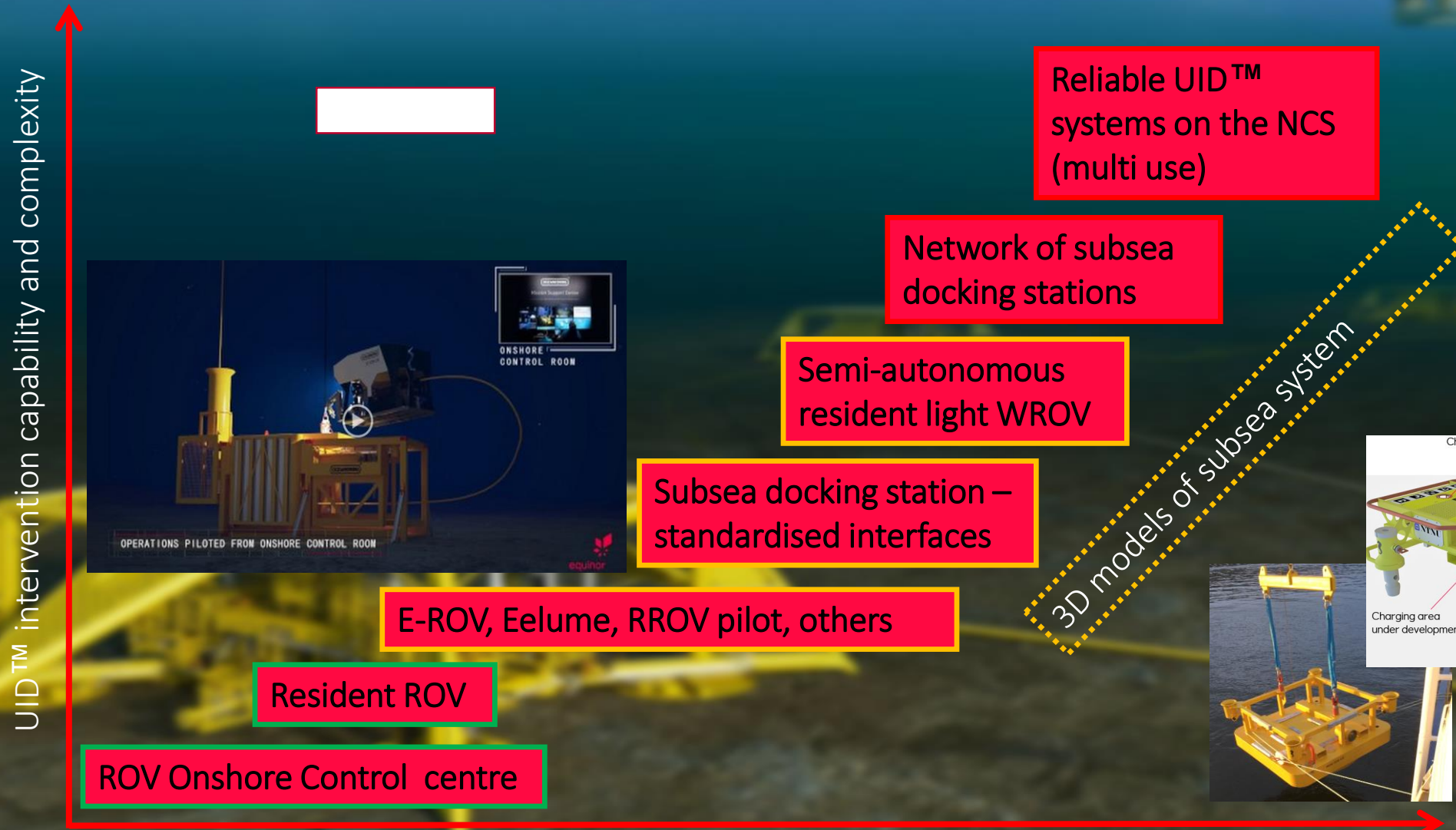
Other Technologies / Solutions needed/being worked

- Subsea produced water handling (re-injection or emission)
- Compact dewatering/degassing of oil
- Subsea storage – crude oil and chemicals
- Sensors

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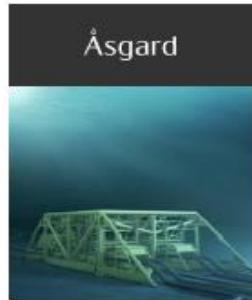
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Roadmap UID™ intervention

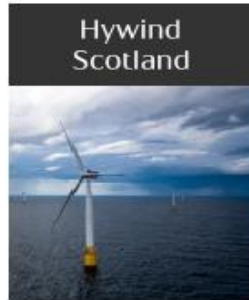


Roadmap towards an unmanned Remotely Operated Factory - ROF™

Innovation, technology and digitalisation for a future-fit portfolio



In operation
Subsea compression



In operation
Offshore floating wind



Ongoing In operation
Unmanned Wellhead Platform (UWP™)



Unmanned production platform, supported from host (UPP™)
DG2 Jan 2019



Stand alone gas/condensate development



Stand alone remote oil and gas field developments



Ultra deep water UPP™



1. New concept compared to conventional facility.
2. Automated drilling compared to conventional.
3. Facility capex.

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Roald Sirevaag, subsea chief engineer (rbsi@equinor.com)

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